

Work Order ID 92617

92617

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November-05-12 1:18:32 PM

Item ID: D350-636-045

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Wearshoe

Start Date: 11/05/12 Start Qty: 2.00

2

Cust Item ID:

Required Date: 11/05/12 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN-D350-636

I

100

0.00

DAS
15
2-83

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D350-636-045 CHG001

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

DAS
15
2-83

121105

MLJ 12-11-05

12/14/12 (2)

Work Order ID 92617***92617***

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Item ID: D350-636-045

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Wearshoe

Start Date: 11/05/12 Start Qty: 2.00

2

Cust Item ID:

Required Date: 11/05/12 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-636-045 Location: _____

PPP Rev: _____

*5/11/12**2x**12/11/12*

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

*MCS 12-11-05**MCS 12-11-05*

Picklist Print

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Page 1

Work Order ID: 92617
Parent Item: D350-636-045
Parent Item Name: Wearshoe

Start Date: 11/05/12
Start Qty: 2.00

Required Date: 11/05/12
Required Qty: 2.00

Comments: IPP Rev:A 08-05-22 new issue DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3537-0 Wearpad		Manufactured	No			110	Each	60.0000	3	6			

Sms 2X

Location	Loc Qty	Loc Code
FG	2	
88562	2	
FP001	46	
90197	22	90197
91668	24	
FP002	12	
83254	1	
83255	3	
87697	1	
88562	7	

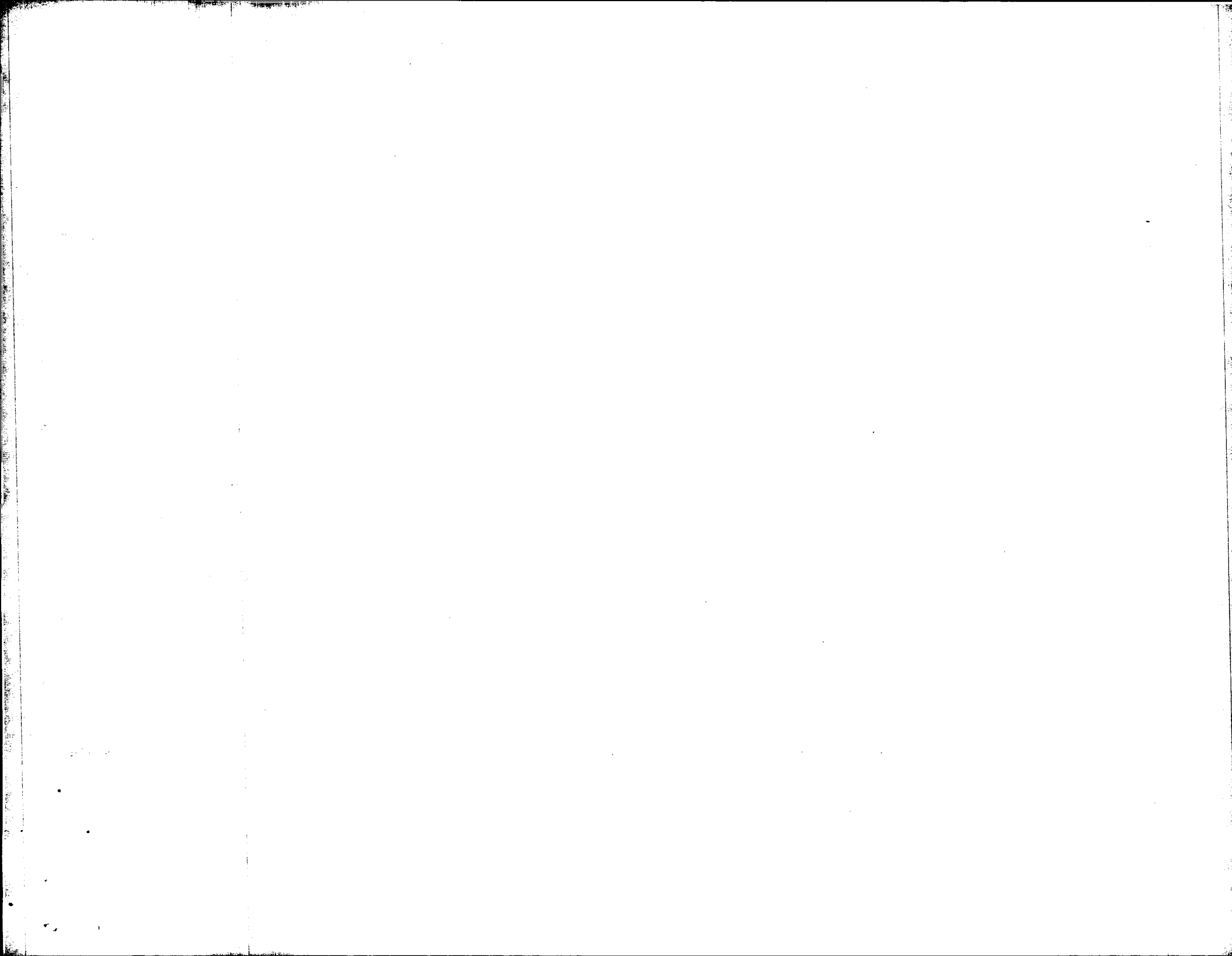
D3535-25
Wearshoe

Sms 2X

Manufactured No 110 Each 17.0000

Location	Loc Qty	Loc Code
FP001	17	
62233	1	
81357	1	
87385	6	87385
90061	9	

12/4/12



Picklist Print

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Page 2

Work Order ID: 92617
Parent Item: D350-636-045
Parent Item Name: Wearshoe

Start Date: 11/05/12

Required Date: 11/05/12

Start Qty: 2.00

Required Qty: 2.00

D3536-25
Gasket

Manufactured No

110 Each 19.0000

U

2

Location	Loc Qty	Loc Code
FG	2	
87053	2	
FP	13	
83900	1	
91814	12	
FP002	4	
89057	1	
90820	3	

Sms 27

D3791-1
Wearplate

Manufactured No

110 Each 10.0000

U

2

Location	Loc Qty	Loc Code
FP001	7	
89244	7	
FP002	3	
62239	2	
83392	1	

Sms 27

D3793-1
Wearshoe

Manufactured No

110 Each 15.0000

U

2

Location	Loc Qty	Loc Code
FP001	15	
82171	2	
87273	3	
89999	10	

Sms 27

D3793-5
Wearshoe

Manufactured No

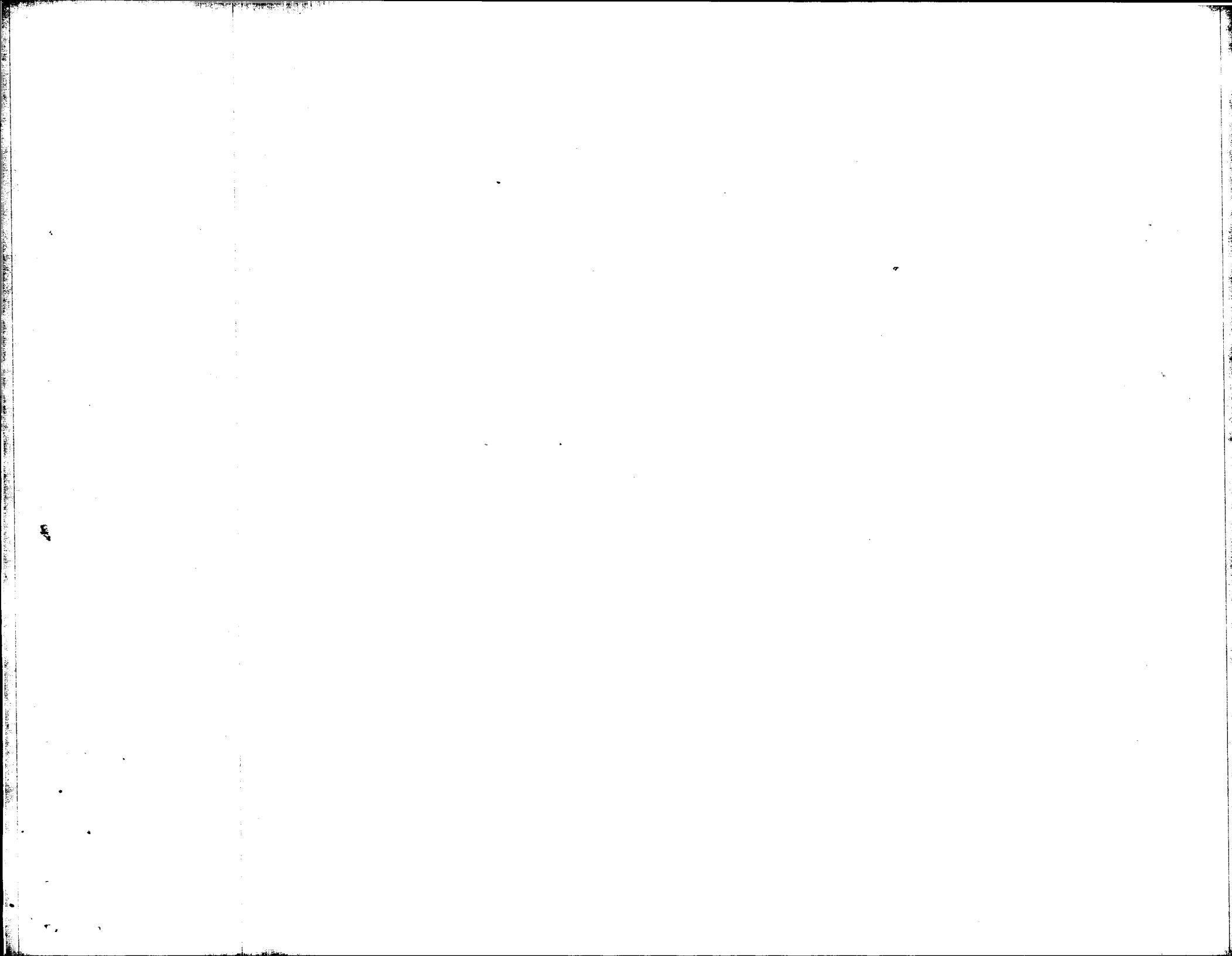
110 Each 17.0000

U

2

Location	Loc Qty	Loc Code
FP001	17	
87135	5	
91326	12	

Sms 27



Picklist Print

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Work Order ID: 92617
 Parent Item: D350-636-045
 Parent Item Name: Wearshoe

Start Date: 11/05/12 Required Date: 11/05/12
 Start Qty: 2.00 Required Qty: 2.00

D3794-1 Manufactured No

110 Each 13.0000

2

Gasket

Location Loc Qty Loc Code

FP 2

87631 2

FP012 11

90163 11

Manufactured No

110 Each 20.0000

2

D3794-3

Gasket

Location Loc Qty Loc Code

FP 12

91855 12

FP002 8

74530 2

86243 6

90/63

8624.3

11/2/11/5(2)

SP

Picklist Print

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Work Order ID: 92617
 Parent Item: D350-636-045
 Parent Item Name: Wearshoe

Start Date: 11/05/12

Required Date: 11/05/12

Start Qty: 2.00

Required Qty: 2.00

AN3G5A

Bolt

Purchased

No

110

Each

448.0000

34

68

Location

Loc Qty

Loc Code

FG

5

122800

5

ST350

38

115835

0

123525

38

ST512

405

115835

7

116419

28

117343

13

117764

7

117872

2

119749

23

120423

28

121255

23

121708

179

122141

80

122800

15

121708

AN260GI0L

washer

NAS1149C0332R

Purchased

No

110

Each

21.0000

34

68

Location

Loc Qty

Loc Code

ST

21

107534

21

12123355

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Shop Packet Print

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Smf

(CONTINUED FROM PREVIOUS PAGE)

Item	Qty -011	Qty -012	Qty -013	Qty -014	Qty -045	Part Number	Description
*22	3	3	3	3	3	D3537-1	WEARPAD
*22A	1	1	1	1	1	D3791-1	WEARPLATE (REPLACES D3537-1)
*23A	1	1	1	1	1	D3793-1	WEARSHOE (REPLACES D3535-13)
*23B	1	1	1	1	1	D3794-1	GASKET (REPLACES D3536-13)
*24A	1	1	1	1	1	D3535-25	WEARSHOE
*24B	1	1	1	1	1	D3536-25	GASKET
*25A	1	1	1	1	1	D3793-3	WEARSHOE (REPLACES D3535-35)
*25B	1	1	1	1	1	D3794-3	GASKET (REPLACES D3536-35)
*26A	34	34	34	34	34	AN3C5A	BOLT
*27	34	34	34	34	34	AN960C10L	WASHER
*28	34	34	34	34	34	ALS4-1032-225	INSERT
*30	8	8	8	8		D3492-041	PLUG ASSEMBLY
*31	8	8				D3492-043	PLUG ASSEMBLY
*32			8	8		D3492-045	PLUG ASSEMBLY
***43	2	2	2	2		D3493-1	WASHER
50	2	2				D3532-1	SPACER

* PART OF D2750-041/-042 OR D2750-043/-044 ASSEMBLY

** TO BE SUPPLIED BY CUSTOMER

*** ONLY INSTALLED IF INSTALLING AN APICAL FLOAT SYSTEM

6.0 PARTS LIST (D350-636-011/-012/-013/-014 SKIDTUBES AT CHANGE 004 OR LATER)

Item	Qty -011	Qty -012	Qty -013	Qty -014	Qty -045	Part Number	Description
	X					D350-636-011	SKIDTUBE INSTALLATION, LH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE
		X				D350-636-012	SKIDTUBE INSTALLATION, RH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE
			X			D350-636-013	SKIDTUBE INSTALLATION, LH AIRCRAISER/ APICAL TRI-BAG FLOAT COMPATIBLE
				X		D350-636-014	SKIDTUBE INSTALLATION, RH AIRCRAISER/ APICAL TRI-BAG FLOAT COMPATIBLE
					X	D350-636-045	WEARSHOE KIT
1	1					D2750-041	SKIDTUBE ASSEMBLY, LH
1		1				D2750-042	SKIDTUBE ASSEMBLY, RH
1			1			D2750-043	SKIDTUBE ASSEMBLY, LH
1				1		D2750-044	SKIDTUBE ASSEMBLY, RH
*1	1					D2750-1	SKIDTUBE WELDMENT, LH
*1		1				D2750-2	SKIDTUBE WELDMENT, RH
*1			1			D2750-3	SKIDTUBE WELDMENT, LH
*1				1		D2750-4	SKIDTUBE WELDMENT, RH
**2	8	8	8	8		350A41-1027-20	SCREW
**3	8	8	8	8		23119AG120LE	WASHER
**4	8	8	8	8		22541N120	NUT
*5	1	1	1	1		AN8C35A	BOLT
*6A	1	1	1	1		AN960C816L	WASHER
*7	1	1	1	1		MS21083C8	NUT
*8	1		1			D3488-041	BLADE FITTING, LH
*8		1		1		D3488-042	BLADE FITTING, RH
9	1	1	1	1		D2741	BLADE
10	2	2	2	2		AN8C21A	BOLT
11	2	2	2	2		AN960JD816	WASHER (OR NAS1149DO863J)
12	2	2	2	2		MS21083C8	NUT
*14	4	4	4	4		AN6C44A	BOLT
*15	8	8	8	8		D2745	BUSHING
*16	4	4	4	4		MS21043-6	NUT
*17	8	8	8	8		D3631-1	WASHER
*18	4	4	4	4		ALS4-1032-225	INSERT
*19	4	4	4	4		AN3C6A	BOLT
*20A	4	4	4	4		AN960C10L	WASHER
*20B	4	4	4	4		NAS1515H3L	WASHER

(CONTINUED ON NEXT PAGE)

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Revision: I

Date: 10.10.25